XINGYI

Recomended Tooling Speeds

TOOLING	TOOLING RPM	MOTOR RPM
18/20 GRIT	400-500	650-800
30/40 GRIT	500-550	800-900
60/80 GRIT	550-600	850-950
CERAMICS	600-700	800-1150
100 RESIN	600-650	800-1050
200 RESIN	650-700	1050-1150
400 RESIN	700-750	1150-1250
800 RESIN	750-850	1250-1400
1500 RESIN	850-900	1400-1500
3000 RESIN	900-1000	1500-1650